

### **ENF Solar Assessed Supplier**

Assessment Report Presented to:

Anhui Huasun Energy Co., Ltd. 安徽华晟新能源科技有限公司

Service Commissioned by:



Service Provided by:



June 1, 2022

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### Introduction

This report has been commissioned by ENF Solar – the world's most visited solar website. Inspections have been undertaken by TÜV Rheinland – a testing service provider who have been testing solar components since 1985. TÜV Rheinland is part of TÜV Rheinland Group, a technical services company established in 1872 and employing 17,000 staff around the world.

To make these reports, TÜV Rheinland sends inspectors directly to the factories to collect data, take pictures and check documents.

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## **Company Overview**

Identification	Details			
Company Name	Anhui Huasun Energy Co., Ltd.			
	No. 99 Qingliu Road, Economic And Technological Development Zone, Xuancheng City, Anhui Province, China			
	Contact Person:	Mr. Hon	gliang Zhang	
Facility address	Tel:	86-1811	0756096	
	Fax:	N/A		
	E-mail:	zhangho	ongliang@huasun.ne	et
URL/Web Address	https://huasun.net			
Report Date	27/May/2022			
Expiry Date (24 months validity)	26/May/2024			
Name of Assessor	Haifeng Jiang			
Overall Turnover of Last Year	RMB 204,347,925	.12		
Total Building Size	32945 Square Me	er		
Number of Buildings	4			
Office Size	2200 Square Meter			
Working Day	Monday to Saturd	ay Wo	orking Hours	08:3012:00 13:0017:00





## Legal Entity

Legal Entity					
Business License Number	91341800MA2W1EY93	۶F			
Year Established	21/Jul./2020		Validity Period:	21/Jul./2020 31/Dec./2049	
Registered Address	Science And Technolog Development Zone, Xua		-		
Company Address	No. 99 Qingliu Road, Economic And Technological Development Zone, Xuancheng City, Anhui Province, China				
Registered Capital	RMB 9,800,000				
Corporate Representative	Mr. Xiaohua Xu				
Industry	Solar Energy Product	Solar Energy Product			
Products /Service	Solar Panel	Solar Panel			
Business Type	Manufacturer	Manufacturer I Trading Company Combined			
Type of Ownership	Private Owner	Private Owner Dublic Company Joint Venture			
	Stated Owned	□ So	le Proprietorship	Other	

### Human Resources

Company Organization Chart







Department Name	Full Time Employee(s)	Part-Time Employee(s)	Total
GM Office	7	0	7
Supply Chain Management Dept.	10	0	10
Planning And Operation Dept.	9	0	9
Quality Dept.	37	0	37
Financial Center	17	0	17
Information Process Dept.	6	0	6
Marketing Center	18	0	18
Human Resources Dept.	29	0	29
Manufacturing Center	424	0	424
R & D Center	91	0	94
Totals	648	0	648

# **Export Business Capacity**





### **Current Export Situation**

There are 12 foreign trading employees in the company.

Working Experience	Headcount
Over 30 Years	0
21-30 Years	0
11-20 Years	6
6-10 Years	3
2-5 Years	1
Less than 2 years	2

Accepted Language	Listening & Speaking	Reading & Writing
English	Yes	Yes
Japanese	Yes	Yes
N/A	N/A	N/A

Does the company have a valid export license?	⊠ Yes Export License Registration No.:		🗆 No	
Trade Agents Employed Overseas	04464718		🖾 No	
Nearest Port	Shanghai Po	rt		
Accepted Payment Terms	I FOB		⊠ EXW	⊠ CFR
		 ⊠ т/т	Credit	⊠ Cash
Accepted Payment Types	⊠ West	⊠ Money	Card	🛛 Money
Average lead time from product order confirmation to	Union	Gram		booker
production delivery (products exiting the company)	20 Days			

### Market Distribution (Previous 12 Months)





Market	Main Product(s)	Total Revenue (%)
North America	N/A	N/A
South America	N/A	N/A
Eastern Europe	Solar Panel	8
Southeast Asia	N/A	N/A
Africa	N/A	N/A
Oceania	N/A	N/A
Middle East	Solar Panel	2
Eastern Asia	N/A	N/A
Western Europe	Solar Panel	10
Central America	N/A	N/A
Northern Europe	N/A	N/A
Southern Europe	Solar Panel	56
South Asia	N/A	N/A
Domestic Market	Solar Panel	24

## **Product Capabilities**

Production Capacity		
Product Name	Production Line Capacity (Monthly)	Actual Units Produced (Previous Year)
Solar Panel	70 MW / Month	750 MW







Production Machinery				
Key Machine Name	Brand & Model No.	Quantity	Condition	
PV Cell Laser Cutting	GPV-WS-HP1	2	Acceptable	
Machine		L	//00001/00/0	
Material Loading Machine	HORAD(20-037Z-CQ-A-001)	1	Acceptable	
Cutting Machine	HORAD	2	Acceptable	
Series Welding Machine	AM050E	3	Acceptable	
Series Welding Machine	MS40K	2	Acceptable	
Auto Laying Machine	HORAD	5	Acceptable	
Fold Welding Machine	DH180-S	1	Acceptable	
Automatic Tape Sticking Machine	HORAD	2	Acceptable	
Automatic Laminating Machine	HORAD	1	Acceptable	
Automatic Edge Banding Machine	HORAD	2	Acceptable	
Laminating Machine	CYDSC-2698DGM-B	3	Acceptable	
Auto Trimming Machine	HORAD	1	Acceptable	
Flip Check Machine	HORAD	2	Acceptable	
Frame Assembling	EJ-29M	1	Accontoble	
Machine		I	Acceptable	
Auto Welding Machine	KS-01B	1	Acceptable	
Glue Filling Machine	EJ-AB10	1	Acceptable	
Solidify Line	No Information	1	Acceptable	













#### **Key Testing Machinery**

Machine Name	Brand & Model No.	Quantity	Condition
EL Testing Machine	EVR-J12	3	Acceptable
IV Testing Machine	DLSK-SOL9	1	Acceptable







Integrated Test Bench For Photovoltaic Safety Regulation Instruments	DJ-T3-06HTY	1	Acceptable
EL Testing Machine	EL-J12	1	Acceptable

EL Testing Machine (EVR-J12)	IV Testing Machin	Integrated Test Bench For Photovoltaic Safety Regulation Instruments
EL Testing Machine (EL-J12)	N/A	N/A
	N/A	N/A

Production Flow (Solar Panel)



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# R & D Capacity

**Current Situation** 

There are 91 R&D engineers in the company.

Education Level	Headcount
Doctorate	4
Post-Graduate	17
Graduate	41
Junior College	25
Technical School	1
High School	3

Work Experience	Headcount
Over 30 Years	0
21-30 Years	5
11-20 Years	23
6-10 Years	21
2-5 Years	23
Less than 2 years	19







Brand Situation					
Registration/application No.	Brand Name	For Approval to Use Goods	Validity Date	Ref.	
50873200	Refer to the photo	Renewable energy distribution	14/Feb./2022 - 13/Feb./2032	Photo in Section 39(Trademark Photo)	

Patent Situation				
Patent No.	The Name of the Patent	The Patent Type	Available Date	Ref.
ZL 2020 2 3341518.1	A transmission and storage device	The patent for utility model	14/Sep./2021	Photo in Section 10(Patent Photo)
ZL 2020 2 3341395.1	A wire pressing mechanism, a welding pressing device and a series welding machine	The patent for utility model	01/Oct./2021	Photo in Section 10(Patent Photo)
Does the company provide OEM/ODM service for others?			⊠ Yes	□ No
Are there relevant design input/output, review, and verification documents available for the assessed company?			⊠ Yes	🗆 No
Based on inspection, are R&D employees equipped with adequate specialized equipment?			⊠ Yes	🗆 No
Do R&D employees use an products?	y specific software for c	lesigning new	🛛 Yes	🗆 No

**Development Devices** 





N/A	N/A	N/A
N/A	N/A	N/A

## Management Systems & Quality Control Management

Quality Management System Certification					
Certification	Certified By	Certificate No.	Business Scope	Expiry Date	
ISO9001:2015	TÜV SÜD	12 100 63190 TMS	Design, Manufacturing and Sales of Heterojunction Solar Photovoltaic Cells and Modules	7/Dec./2021 6/Dec./2024	
ISO14001:2015	TÜV SÜD	12 104 63190 TMS	Design, Manufacturing and Sales of Photovoltaic Heterojunction Cells and Modules	7/Dec./2021 6/Dec./2024	
ISO45001:2018	TÜV SÜD	12 117 63190 TMS	Design, Manufacturing and Sales of Heterojunction Solar Photovoltaic Cells and Modules	7/Dec./2021 6/Dec./2024	

Product Certification					
Certification	Certified By	Certificate No.	Product Name & Model No.	Expiry Date	
CQC	CQC	CQC21024304865	Mono-crystalline Silicon Heterojunction Photovoltaic (PV) Module	17/Mar./2022	
CQC	CQC	CQC21024304866	Mono-crystalline Silicon Heterojunction Photovoltaic (PV) Module	18/Mar./2022	







MCS	TÜV SÜD	BABT 8800 RO	Production of Photovoltaic Solar Panels	25/Mar./2022
CE	TÜV SÜD	N8A 110450 0002	Crystalline Silicon Terrestrial Photovoltaic (PV) Modules Mono-crystalline Silicon Hetero-junction Photovoltaic (PV) Modules	13/Nov./2021

Test Report			
Test Report	Certified By	Product Name & Model No.	Expiry Date
Test Report	Huayang Testing	Crystalline silicon photovoltaic module for ground use	7/Jan./2022

Quality Control Management				
Content	Observations / Comments		ents	
Does the company set up any inspection standards for raw materials?	🛛 Yes	⊠ Yes		
Has the company set up necessary quality inspection standards in the process of production?	⊠ Yes		🗆 No	
Does the company have any measures to control the management of unqualified materials after sampling, to avoid mixing up or wasting?	⊠ Yes		🗆 No	
Are work instructions available at the location where the processes take place?	☑ Total line ☐ Parts of the line		🗆 No	
Is personal protective equipment (PPE) needed in the production line?	⊠ Yes		🗆 No	
Is the management and usage of production materials as well as the production process executed by staff who are appropriately trained and qualified or by senior staff?	⊠ Yes		□ No	

### Supplier Management







Content	U	Observation	s/Comments	
Does the company have a supplier assessment procedure?	⊠ Yes			🗆 No
Does the company establish and implement a standard procedure for purchasing contract review and approval?	Yes, with written standard procedures	Yes, with written procedure but lack of consistent standard		□ No
Does the company keep its supplier assessment reports?	Yes, Keep for _2_ years available			□ No
Are the company's purchasing documents sufficient to ensure product safety control and their customers' requirements?	Yes, the purchasing document includes all the information required	Yes, however the purchasing document includes incomplete information		🗆 No
Is there a procedure to conduct random product inspections after final packaging?	Yes, with clear standard and written inspection records	☐ Yes, with inspection records but no procedures	☐ Yes, with procedures but no inspection records	□ No, inspections are not necessary

After Sales Service	
Content	Observations / Comments
Has the company set up any procedure for customer feedback, including complaints, clearly recorded and maintained?	☑ Yes, with a standard feedback form and records□ Yes, with a standard feedback form but no records□ Yes, with records but no standard feedback form form







Are there any clear procedures for handling customer complaints?	Yes, with clear procedures and written records	Yes, with clear procedures but no written records	Yes, with written records but no clear procedures	□ No
Does the company have the SOP (Standard Operation Procedure) for after-sales service? Does the company provide after-sales consulting services?	⊠ Yes			🗆 No
Does the company implement the provisions of the National Three Warrantees (warrantee for repair/replacement /return) for their products?	⊠ Yes		🗆 No	

### **Corporate Social Responsibility**

Child Labour & Forced Labor			
Content	Observations / Comments		
Is it clarified that there's no child labor in the company?	⊠ Yes	□ No	
Does the company have an explicit job management program, and take corresponding measures to check the age of the employees?	⊠ Yes	□ No	
Are the staff clearly aware of the terms of labour contract, regulations of the company and the right of free employment?	⊠ Yes	□ No	
Have the staff been forced to work overtime? Will they be fined or fired if they refuse to?	□ Yes	⊠ No	

Health and Safety		
Content	Observation	s/Comments
Has the company set up a safety responsibility system, and distributed to all levels of supervisor and provided them with corresponding training?		□ No





Does the company conduct regular inspection of the plant and equipment, to ensure the health and safety of the workshop at least in accordance with the law?	⊠ Yes	□ No
Does the company regularly provide necessary safety and health training, to make the staff understand that there might be occupational hazards in their work, and take appropriate protective measures when necessary? (For example, how to use personal protective equipment safely, etc.)	⊠ Yes	□ No
Does the company hold regular fire drills, including fire drills and evacuation drills? Do the staff clearly know how to raise an alarm, how to evacuate and how to use the fire extinguisher?	⊠ Yes	No (No regular fire drill was conducted by the factory)
Does the company have the approval report issued by the local Fire Bureau?	⊠ Yes	🗆 No
Does the company provide sufficient first aid equipment? Are first-aid kits and trained first-aiders available in each workplace?	□ Yes	No (No qualified first aider available in workshop)
Does the company provide clean lavatories, separating men's and ladies'?	⊠ Yes	□ No
Does the company provide clean drinking water to the staff? Is there unrestricted access to the drinking water?	⊠ Yes	□ No

# **Development / Expansion Plans**

Company Development / Expansion Plans		
Company Development Action	Timeframe	
Build a leading enterprise in the high-efficiency photovoltaic heterojunction industry: 16gw+ capacity, 20billion + revenue	5 Years	







### **Certification & Photos**

#### Certification









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