



传 世 界 创 未 来

TRANSMISSION TO WORLD AND CREATE THE FUTURE

PV SOLAR CABLE & ACCESSORIES  
**BROCHURE**

玖开特种线缆(上海)有限公司

JOCA Special Cable (Shanghai) Co., Ltd

## Company Profile

JOCA Holding Group is a synthetic holding corporation, registered total capital 250 million dollars, area 18,0000 square meters, owned more than 100 subsidiary companies and branch offices and annual output 3 billion dollars. We do our best to create the first domestic integrated cable supplier covering HV&LV cable, special cable, low voltage intelligent security cable, optical cable, telecom cable and all ranges. Our group includes following subsidiary companies:

- 1) Wuxi JOCA Cable Technology Group Co., Ltd.
- 2) JOCA Special Cable (Shanghai) Co., Ltd.
- 3) JOCA (Jiangsu) Intelligent Power Technology Co., Ltd.

JOCA Special Cable (Shanghai) Co., Ltd mainly produces highly flexible towline cables, industrial automation and control cables, new energy photovoltaic cables, new energy electric vehicle charging piles and high-voltage cables in vehicles and weak current intelligent security cables. The company's products have successively passed UL 、 CE 、 EN 、 TUV 、 S-JET and DEKRA certification. It exported to more than fifty countries and regions such as America, Europe, East Asia, Southeast Asia, Middle East, Oceania, Africa, etc.

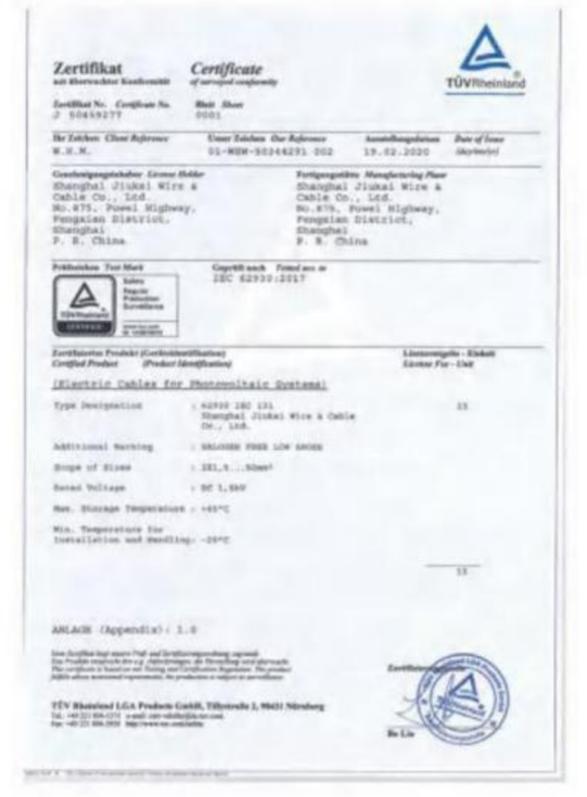
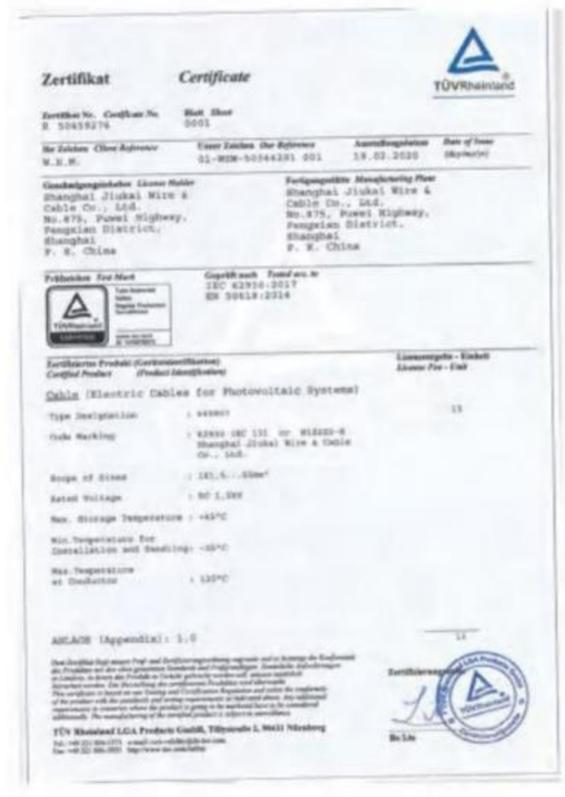
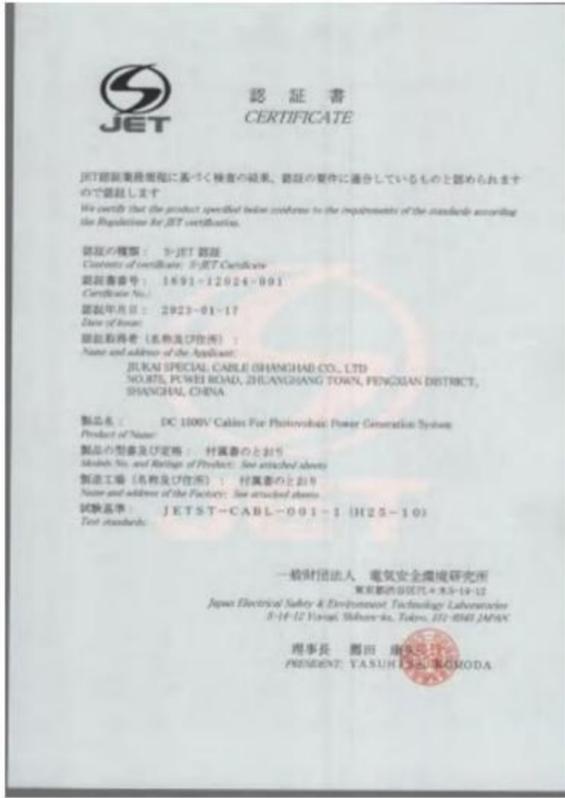
Wuxi JOCA Cable Technology Group Co., Ltd. mainly produces 35kM below HV&LV power cable, new type supper flexible mineral insulated fire-proof cable, energy-saving aluminum alloy cable, H&LV aerial conductor, control cable, Shielded cable, rubber cable and installation cable.

JOCA (Jiangsu) Intelligent Power Technology Co., Ltd mainly produces various cable accessories of 220kV and below, passed the KEMA certification.

JOCA group takes orders of core value "struggle, innovation, persistence, and progressive", bears in mind of "Weaving trust and passing love".

"Transmission to world and create the future". JOCA is willing to collaborate with you and create the future together.

# Qualifications and honors



# Company equipment



**Laboratory**



**Group office**

EQUIPMENT

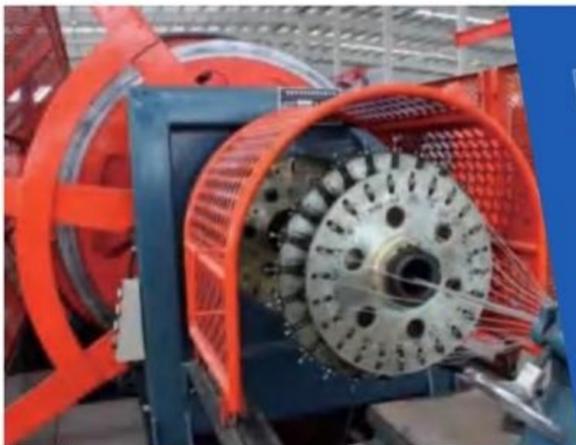


**Double layer extruder**



**Drawing-Machine**

EQUIPMENT



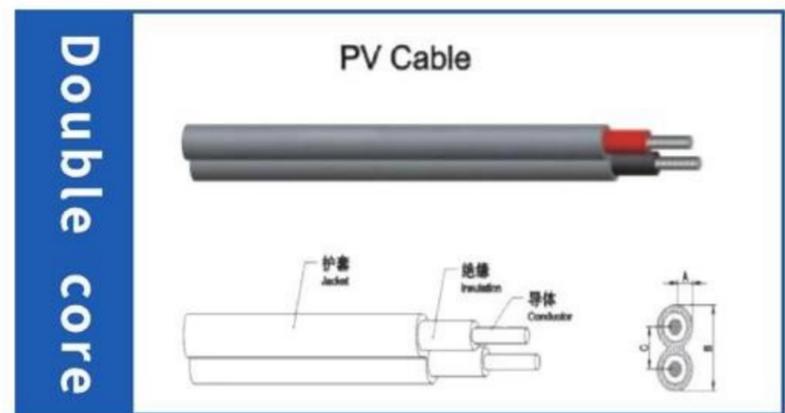
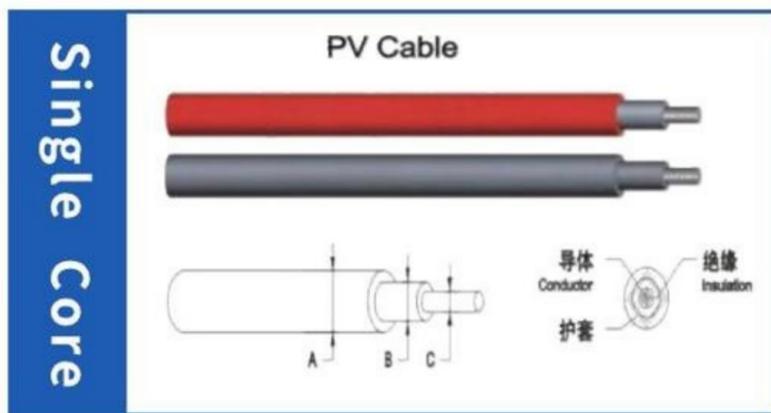
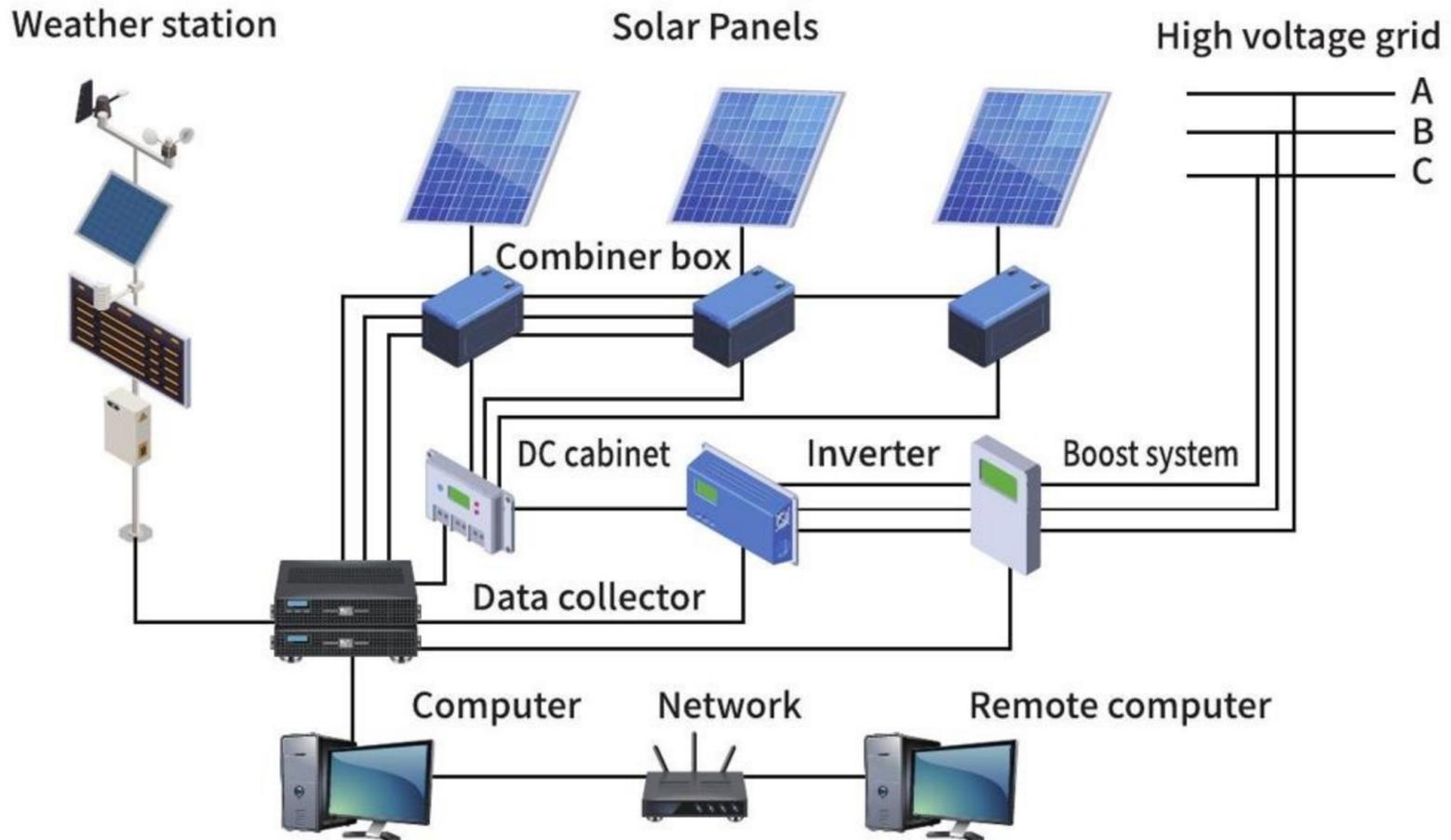
**Stranding Equipment**



**Assembling Machine**

EQUIPMENT

# Photovoltaic Power System



# 2PFG1169/08.07 PV1-F Solar Cable

## APPLICATION

Flexible cables suitable for PV solar DC current systems. The max allowable DC voltage 1.8 kV (Conductor to conductor, system without earth). Used at security level II location. These cables are allowed to be connected in a multi-structural manner. The cable is designed for operation at temperature up to 90°C.

## TECHNICAL INDICATORS

Nominal voltage: U<sub>0</sub>/U 0.6/1KV(AC) 1800DC(non-load)  
 Test voltage: AC6.5KV/5min(20°C±0.5)  
 or DC15KV/5min (20°C±0.5) without breakdown  
 Ambient temperature: -40°C~+90°C  
 Conductor maximum temperature: 120°C  
 Maximum short circuit temperature: ≤250°C/5S  
 Expected service life: 25 years  
 Bending radius: ≥4D

## STRUCTURE

Conductor: Tinned copper flexible conductor of Class 5 in 2Pfg1169  
 Insulation: LSZH electron-beam cross-linked Polyolefin (125°C)  
 Sheath: LSZH electron-beam cross-linked Polyolefin (125°C)  
 Color: red or black

## CHARACTERISTICS COMPLIANCE

Fire-resistance: EN 60332-1-2  
 Acid and alkali solution: EN 60811-2-1  
 Halogen determination: EN 50267/EN 60684  
 Weather resistance/UV resistance: HD 605/A1  
 Compliance certification: ROHS TUV  
 Executive standard: 2 Pfg 1169/08.2007

## Structural dimensions and parameters

Model	Specification (mm <sup>2</sup> )	Insulation Nominal Thickness (mm)	Sheath Nominal Thickness (mm)	Approximate outer diameter (mm)	Maximum DC resistance of conductor at 20°C (Ω/km)	Minimum insulation resistance at 90°C (mΩ/km)
PV1-F	2.5	≥0.5	≥0.5	4.2	8.21	0.69
PV1-F	4.0	≥0.5	≥0.5	5.9	5.09	0.58
PV1-F	4.0	≥0.5	≥0.5	4.65	5.09	0.58
PV1-F	4.0	≥0.5	≥0.5	5.5	5.09	0.58
PV1-F	6.0	≥0.5	≥0.5	6.2	3.39	0.50
PV1-F	6.0	≥0.5	≥0.5	5.35	3.39	0.50
PV1-F	10	≥0.5	≥0.5	7.3	1.95	0.42
PV1-F	16	≥0.5	≥0.5	8.5	1.24	0.34
PV1-F	2×2.5	≥0.5	≥0.5	5.2×10.9	8.21	0.69
PV1-F	2×4.0	≥0.5	≥0.5	5.9×12.2	5.09	0.58
PV1-F	2×4.0	≥0.5	≥0.5	5.5×11.4	5.09	0.58
PV1-F	2×4.0	≥0.5	≥0.5	4.85×10	5.09	0.58
PV1-F	2×6.0	≥0.5	≥0.5	6.2×12.9	3.39	0.50
PV1-F	2×6.0	≥0.5	≥0.5	5.35×11.2	3.39	0.50
PV1-F	2×10	≥0.5	≥0.5	7.3×15.1	1.95	0.42

**Reference table for quick selection of carrying capacity**

Cross-sectional area	Recommended value of ampacity (A)	Download traffic conversion factor for different ambient temperatures	
		Ambient temperature °C	Conversion factor
Copper conductor	Laying in the air		
2.5	41	10	1.15
4	55	20	1.08
6	70	30	1.0
10	98	40	0.91
16	132	50	0.82
2×2.5	33	60	0.71
2×4	44	70	0.58
2×6	57	80	0.41
2×10	79		
2×16	107		

Note: Ambient temperature is 30°C; conductor maximum temperature is 90°C

### **PRODUCT CHARACTERISTICS**

- UV and ozone resistant, hydrolysis resistant
- High temperature resistance, service life of more than 25 years
- Good flexibility, easy installation and laying
- Halogen-free and low-smoke material, in line with environmental protection requirements
- Compatible with all common connectors

# EN50618/IEC62930 H1Z2Z2-K Solar Cable

## APPLICATION

Suitable for the DC side of photovoltaic systems, the DC voltage between the conductor and the ground is 1.5kV, suitable for use with Class II equipment, low-smoke zero-halogen, flexible cable with cross-linked insulation and sheath.

## TECHNICAL INDICATORS

Nominal voltage: U<sub>0</sub>/U 1.0/1.0KV(AC) 1500V(DC)  
 Test voltage: AC6.5KV/5min(20°C±0.5) or  
 DC15KV/5min(20°C±0.5) without breakdown  
 Ambient temperature: -40°C~+90°C  
 Conductor maximum temperature: 120°C  
 Expected service life: 25 years  
 Bending radius: ≥4D

## STRUCTURE

Conductor: Tinned copper flexible conductor of Class 5 in EN 50618  
 Insulation: LSZH electron-beam cross-linked Polyolefin (125°C)  
 Sheath: LSZH electron-beam cross-linked Polyolefin (125°C)  
 Color: red or black

## CHARACTERISTICS COMPLIANCE

Fire resistance: EN 60332-1-2  
 Weather resistance/UV resistance: EN 50289-4-17/ENISO4892  
 Halogen determination: EN 50525  
 Salt spray emission: IEC 61034  
 Compliance certification: ROHS TUV  
 Executive standard: EN 50618:2014/IEC 62930:2017

## Structural dimensions and parameters

Model	Specification (mm <sup>2</sup> )	Insulation Nominal Thickness (mm)	Sheath Nominal Thickness (mm)	Approximate outer diameter (mm)	Maximum DC resistance of conductor at 20°C (Ω/km)	Minimum insulation resistance at 90°C (mΩ/km)
H1Z2Z2-K	1.5	0.7	0.8	4.6	13.7	0.86
H1Z2Z2-K	2.5	0.7	0.8	5.0	8.21	0.69
H1Z2Z2-K	4.0	0.7	0.8	5.55	5.09	0.58
H1Z2Z2-K	6.0	0.7	0.8	6.15	3.39	0.50
H1Z2Z2-K	10	0.7	0.8	7.4	1.95	0.42
H1Z2Z2-K	16	0.7	0.9	8.52	1.24	0.34
H1Z2Z2-K	25	0.9	1.0	10.6	0.795	0.34
H1Z2Z2-K	35	0.9	1.1	12.5	0.565	0.29
H1Z2Z2-K	50	1.0	1.2	14.2	0.393	0.27
H1Z2Z2-K	2×1.5	0.7	0.8	4.6×9.7	13.7	0.86
H1Z2Z2-K	2×2.5	0.7	0.8	5.0×10.5	8.21	0.69
H1Z2Z2-K	2×4.0	0.7	0.8	5.55×11.6	5.09	0.58
H1Z2Z2-K	2×6.0	0.7	0.8	6.15×12.8	3.39	0.50
H1Z2Z2-K	2×10	0.7	0.8	7.4×15.3	1.95	0.42

**Reference table for quick selection of carrying capacity**

Cross-sectional area	Recommended value of ampacity (A)	Download traffic conversion factor for different ambient temperatures	
		Ambient temperature °C	Conversion factor
Copper conductor	Laying in the air		
1.5	30	10	1.15
2.5	41	20	1.08
4	55	30	1.0
6	70	40	0.91
10	98	50	0.82
16	132	60	0.71
25	176	70	0.58
35	218	80	0.41
50	276		
2×1.5	24		
2×2.5	33		
2×4.0	44		
2×6.0	57		
2×10	79		

Note: Ambient temperature is 30°C; conductor maximum temperature is 90°C

**PRODUCT CHARACTERISTICS**

- UV and ozone resistant, hydrolysis resistant
- High temperature resistance, service life of more than 25 years
- Good flexibility, easy installation and laying
- Halogen-free and low-smoke material, in line with environmental protection requirements
- Compatible with all common connectors

# American Standard UL Approved Solar Cable

## APPLICATION

Mainly used in wiring of solar power system with earth or no earth

## TECHNICAL INDICATORS

Nominal voltage: 600V(AC), 1000V(AC), 2000V(AC)  
 Ambient temperature: -40°C~+90°C  
 Conductor maximum temperature: 125°C  
 Maximum short circuit temperature:  $\leq 250^{\circ}\text{C}/5\text{S}$   
 Expected service life: 25 years  
 Bending radius:  $\geq 4D$

## STRUCTURE

Conductor: Tinned copper soft conductor in UL4703  
 Insulation:LSZH electron-beam cross-linked Polyolefin (125°C)  
 Sheath: LSZH electron-beam cross-linked Polyolefin (125°C)  
 Color: black or red

## CHARACTERISTICS COMPLIANCE

Fire resistance: UL2556  
 Weather resistance: UL2556  
 Low temperature test: UL2556  
 Compliance certification: ROHS UL  
 Executive standard: UL4703

## Structural dimensions and parameters

Model	Specification (AWG)	Insulation Nominal Thickness (mm)	Sheath Nominal Thickness (mm)	Approximate outer diameter (mm)	Maximum DC resistance of conductor at 20°C ( $\Omega/\text{km}$ )
UL-PV-600V	1	1.4	1.52	15.31	0.44
UL-PV-600V	2	1.14	1.14	12.92	0.555
UL-PV-600V	4	1.14	1.14	11.15	0.882
UL-PV-600V	6	1.14	1.14	9.3	1.41
UL-PV-600V	8	1.14	0.76	7.57	2.23
UL-PV-600V	10	0.76	0.76	6.32	3.55
UL-PV-600V	12	0.76	0.76	5.4	5.75
UL-PV-600V	14	0.76	0.76	4.93	9.15
UL-PV-1000V	1	1.65	1.52	15.81	0.44
UL-PV-1000V	2	1.39	1.14	13.42	0.555
UL-PV-1000V	4	1.39	1.14	11.65	0.882
UL-PV-1000V	6	1.39	1.14	9.8	1.41
UL-PV-1000V	8	1.39	0.76	8.07	2.23
UL-PV-1000V	10	1.14	0.76	7.1	3.55
UL-PV-1000V	12	1.14	0.76	6.16	5.75
UL-PV-1000V	14	1.14	0.76	5.69	9.15
UL-PV-2000V	1	1.65	1.52	15.81	0.44

Model	Specification (AWG)	Insulation Nominal Thickness (mm)	Sheath Nominal Thickness(mm)	Approximate outer diameter(mm)	Maximum DC resistance of conductor at 20°C (Ω/km)
UL-PV-2000V	2	1.39	1.14	13.42	0.555
UL-PV-2000V	4	1.39	1.14	11.65	0.882
UL-PV-2000V	6	1.39	1.14	9.8	1.41
UL-PV-2000V	8	1.39	0.76	8.07	2.23
UL-PV-2000V	10	1.14	0.76	7.1	3.55
UL-PV-2000V	12	1.14	0.76	6.16	5.75
UL-PV-2000V	14	1.14	0.76	5.69	9.15

## PRODUCT CHARACTERISTICS

Electron Beam Crosslinking Compounds  
 UV and ozone resistant, hydrolysis resistant  
 High temperature resistance, material will not melt or flow  
 good cold flexibility  
 Long service life, more than 25 years at 90°C  
 Compatible with all common connectors

# Aluminum Alloy Photovoltaic Wire Series



## APPLICATION

Used for the series cable between photovoltaic modules and modules on the DC side of the photovoltaic power generation system, the parallel connection between the strings between the strings and the DC distribution box (combiner box), and the connection between the cable and the DC distribution box to the inverter. Cables for photovoltaic power generation systems with aluminum alloy conductors that meet the requirements of outdoor environments

## TECHNICAL INDICATORS

Nominal voltage: DC1500V  
 Test voltage: AC6.5kV/5min or DC15kV/5min without breakdown  
 Conductor maximum working temperature when air laying: 120°C/2000h  
 Conductor long-term working temperature: 90°C  
 Ambient temperature: -40°C~+90°C  
 Maximum short circuit temperature: ≤250°C/5S  
 Expected service life: 25 years  
 Bending radius: 6×D

## STRUCTURE

Conductor: 2 PFG 2642 fifth aluminum alloy flexible conductor  
 Insulation: LSZH cross-linked Polyolefin (120°C)  
 Sheath: LSZH cross-linked Polyolefin (120°C)  
 Color: red or black

## CHARACTERISTICS COMPLIANCE

Fire performance: IEC 60332-1  
 Salt spray emission: IEC 61034; EN 50268-2  
 Low fire load: DIN 51900  
 Product certification: TUV 2 PFG 2642/01.22

## Structural dimensions and parameters

Model	Specification (mm <sup>2</sup> )	Insulation Nominal Thickness (mm)	Sheath Nominal Thickness (mm)	Approximate outer diameter (mm)	Approximate weight (kg/km)	Maximum DC resistance of conductor at 20°C (Ω/km)	Minimum insulation resistance at 90°C (MΩ/km)
PV1500DC-AL-K	1×4	0.7	0.8	5.6	39.1	8.1	0.709
PV1500DC-AL-K	1×6	0.7	0.8	6.2	48.82	5.05	0.61
PV1500DC-AL-K	1×10	0.8	0.8	7.3	69.3	3.08	0.489
PV1500DC-AL-K	1×16	0.9	0.9	8.8	101.66	1.91	0.395
PV1500DC-AL-K	1×25	1	1	11.3	159.43	1.2	0.393
PV1500DC-AL-K	1×35	1.1	1.1	13	211.61	0.868	0.335
PV1500DC-AL-K	1×50	1.2	1.2	15.2	289.86	0.641	0.314
PV1500DC-AL-K	1×70	1.2	1.2	17.1	369.57	0.443	0.291
PV1500DC-AL-K	2×4	0.7	0.8	5.6×11.4	79.89	8.1	0.709
PV1500DC-AL-K	2×6	0.7	0.8	6.2×12.6	99.54	5.05	0.61
PV1500DC-AL-K	2×10	0.8	0.8	7.3×14.8	140.78	3.08	0.489

## Reference table for quick selection of carrying capacity

Cross-sectional area		Recommended value of ampacity (A)		Download traffic conversion factor for different ambient temperatures	
Aluminum	Copper	Laying in the air	Buried laying	Ambient temperature °C	Conversion factor
1×2.5	1×1.5	31	43	0	1.22
1×4	1×2.5	42	59	10	1.15
1×6	1×4	57	80	20	1.08
1×10	1×6	72	106	30	1
1×16	1×10	98	139	40	0.91
1×25	1×16	132	178	50	0.82
1×35	1×25	183	213	60	0.71
1×50	1×35	227	251	70	0.58
1×70	1×50	287	308		
2×2.5	2×1.5	24	33		
2×4	2×2.5	33	46		
2×6	2×4	45	63		
2×10	2×6	58	85		
2×16	2×10	80	113		
2×25	2×16	107	144		
2×35	2×25	138	161		
2×50	2×35	171	189		
2×70	2×50	209	224		

Note: Ambient temperature is 30°C; conductor maximum temperature is 90°C

### PRODUCT CHARACTERISTICS

reduce cable weight  
 resistance to external environment such as ozone resistance, acid and alkali resistance and environmental climate resistance, and has a long service life of 25 years  
 Reduce installation costs, can be directly buried, and can be used for series and parallel connection of multiple components  
 Carrying capacity meets the requirements  
 The mechanical properties of aluminum conductors meet the standards  
 Copper-aluminum connection safety  
 Copper-aluminum connectors and cable connections

### Requirements for copper aluminum connectors

Use copper-aluminum connectors that meet the relevant requirements of EC62852, IEC61238 and 2pg standards. In view of the continuous technological progress of copper-aluminum connectors, there may be problems in the matching between cables and connectors of different brands. It is recommended that connectors of a specific brand and model need to be matched with aluminum alloy photovoltaic cables of a specific brand and model.

### Matching Verification Requirements for Copper-Aluminum Connectors and Aluminum Alloy Photovoltaic Cables

Number	Experimental project	Performance requirements
1	Thermal cycle test (1000 times) thermal cycle	Initial dispersion: ≤0.3 Average dispersion: ≤0.3 Variation of resistance ratio: ≤0.15 Resistance ratio growth rate: ≤2.0 Maximum temperature: ≤reference conductor temperature
2	Short circuit test (6 times)	Only for type A connector
3	Mechanical property test	40XA*, up to 20000N. The joint bears the above tensile load and keeps it for 1min. No slippage at the crimp

Note: A\* indicates the nominal cross-sectional area of aluminum or aluminum alloy conductor (mm<sup>2</sup>)

# Japanese Standard S-JET Approved Solar Cable

## APPLICATION

Solar photovoltaic power generation system used for DC wiring between solar cell modules with a system voltage below 1500V DC, between solar cell modules and junction boxes, and between junction boxes and power controllers

## TECHNICAL INDICATORS

Rated voltage: 1500V(DC)  
 Test voltage: AC6.5KV/5min(20°C±0.5) or  
 DC15KV/5min(20°C±0.5) without breakdown  
 Ambient temperature: -40°C~+90°C  
 Conductor maximum temperature: 125°C  
 Expected lifespan: 25years  
 Bending radius: ≥4D

## STRUCTURE

Conductor: bare copper conductor in JCS 4517  
 Insulation: 125°C irradiation cross-linked low-smoke  
 halogen-free flame-retardant polyolefin  
 Sheath: 125°C radiation cross-linked low-smoke  
 halogen-free flame-retardant polyolefin  
 Color: red or black

## CHARACTERISTICS COMPLIANCE

Fire resistance: JISC 3665-1-2  
 anti-UV: JISK 7350  
 Compliance with certification: ROHS S-JET  
 Executive standard: JCS 4517

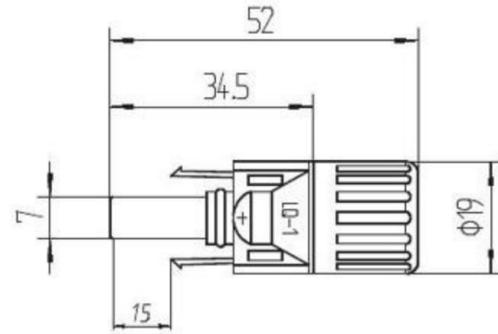
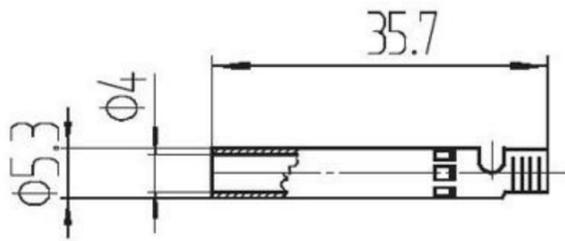
## Structural dimensions and parameters

Model	Specification (mm <sup>2</sup> )	Insulation Nominal Thickness (mm)	Sheath Nominal Thickness (mm)	Approximate outer diameter (mm)
PV-CQ-2	2.0	0.7	1.0	5.6
PV-CQ-4	3.5	0.7	1.1	6.2
PV-CQ-6	5.5	0.7	1.2	6.8
PV-CQ-8	8.0	0.7	1.2	7.4

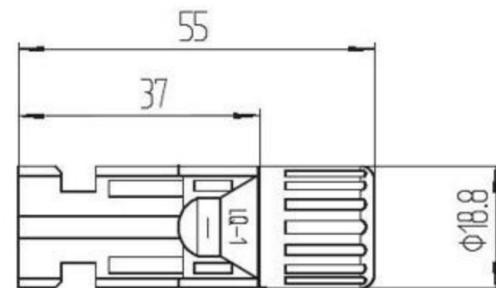
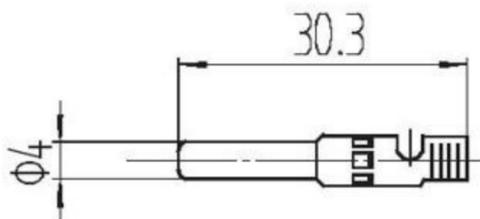
## PRODUCT CHARACTERISTICS

Halogen-free and low-smoke material, in line with environmental protection requirements  
 UV, ozone and weather resistance  
 Flame retardant, cut resistance, penetration resistance  
 Low temperature resistance, high temperature resistance, hydrolysis resistance  
 Compatible with all common connectors

# MC4 Solar PV Connector for Solar System



Male

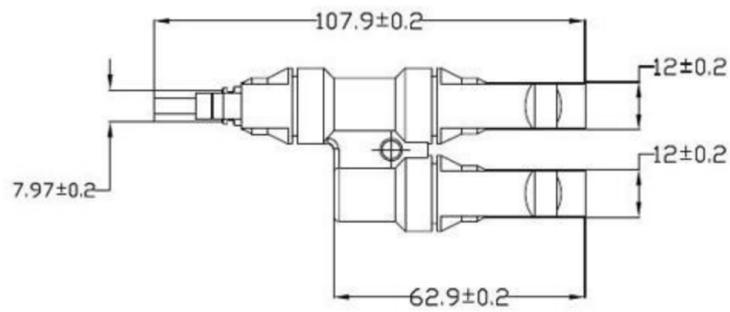


Female

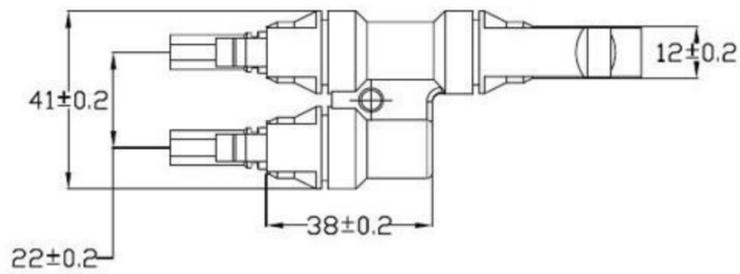
## Product Standard: DIN V VDE V 0126-3/12.06, UL 6703 standard

Rated voltage	1000V
Rated Current	22A(2.5mm <sup>2</sup> )/30A(4/6mm <sup>2</sup> )
Contact resistance of plug connectors	≤ 0.5mΩ
Dia. of pin or socket	4mm
Protection degree(Mated/unmated)	IP67/IP2X
Operating temperature	-40°C~+85°C
Insulation material	PC/PA/PPO/TPE
Contact material	Silver plated copper
Locking system	Snap in
Cable cross section on request	2..5/4.0/6.0mm <sup>2</sup>

# MC4 Solar PV T-branch Connector for Solar System



**Male**

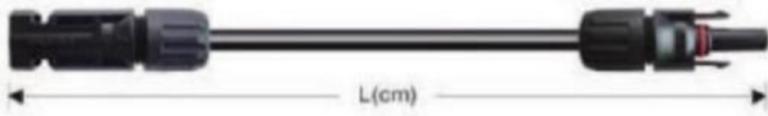


**Female**

## Product Standard: DIN V VDE V 0126-3/12.06, UL 6703 standard

Rated voltage	1000V
Rated Current	22A(2.5mm <sup>2</sup> )/30A(4/6mm <sup>2</sup> )
Contact resistance of plug connectors	≤ 0.5mΩ
Dia. of pin or socket	4mm
Protection degree(Mated/unmated)	IP67/IP2X
Operating temperature	-40°C~+85°C
Insulation material	PC/PA/PPO/TPE
Contact material	Silver plated copper
Locking system	Snap in
Cable cross section on request	MC4

## 10 Assembly Types for MC4/MC3 Solar PV Cables



Assembly type No.1



Assembly type No.2



Assembly type No.3



Assembly type No.4



Assembly type No.5



Assembly type No.6



Assembly type No.7



Assembly type No.8



Assembly type No.9



Assembly type No.10

### Product Standard: DIN V VDE V 0126-3/12.06, UL 6703 standard

Rated voltage	1000V
Rated Current	22A(2.5mm <sup>2</sup> )/30A(4/6mm <sup>2</sup> )
Contact resistance of plug connectors	≤ 0.5mΩ
Dia. of pin or socket	MC4 4mm/MC3 3mm
Protection degree(Mated/unmated)	IP67/IP2X
Operating temperature	-40°C~+85°C
Insulation material	PC/PA/PPO/TPE
Contact material	Silver plated copper
Locking system	Snap in
Cable cross section on request	MC4 2.5/4.0/6.0mm <sup>2</sup> /MC3 2.5/4.0mm <sup>2</sup>

# Photovoltaic Line Case



Queensland of Australia Solar Farm 352 MW



American 150MW Solar Farm



Chile 571MW Solar Farm



Latin America 254MW Solar Farm

TRANSMISSION TO WORLD



Germany 270 MW Solar Farm



Thailand 45MW Floating Solar Farm

CREATE THE FUTURE

- ◆ Xinyi Beihai West Field 300Wmp Fishing and Photovoltaic Complementary Project
- ◆ Kaiping Jinji 150Wmp parity photovoltaic power generation project
- ◆ Qingyang County Hewu New Energy Technology Co., Ltd. 70Wmp fishery-photovoltaic complementary photovoltaic project (phase I)
- ◆ 60Wmp Fishing and Photovoltaic Integrated Photovoltaic Parity Grid Project in Dougou Town, City
- ◆ Haikou Qionshan Xinyi 300Wmp Agricultural (Fishing) Photovoltaic Complementary Tourism Park Project;
- ◆ Heshan City Shuanghe Town 50Wmp Agricultural Photovoltaic Power Generation Project
- ◆ Wuwei Rihaohe store 50Wmp fishery and photovoltaic complementary project
- ◆ Jinta Haoming 300Wmp photovoltaic power generation project
- ◆ Huozhou 100Wmp photovoltaic power generation project
- ◆ Sinopec Tianjin Branch 60Wmp distributed photovoltaic power generation project
- ◆ Luoyang Wutou Ground Photovoltaic Power Station 50Wmp

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TRANSMISSION TO WORLD AND CREATE THE FUTURE

INTELLIGENT POWER TECHNOLOGY



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