## Sunmodule Bisun protect 280 clear





### HIGH QUALITY ENGINEERING BY SOLARWORLD

More than 40 years of technology expertise, ongoing innovation and continuous optimization create the foundation for the performance of SolarWorld's high-quality modules. All production steps, from silicon to module, are established at our production sites, ensuring the highest quality for our customers every step of the way. Our modules are extremely flexible when it comes to their application and provide optimal solutions for installation and non-stop performance – worldwide.

- Up to 25% more yield thanks to the use of the latest, high efficient bifacial cell technology. The bifacial cells are active on both the front and back, making them capable of converting light from all directions into power.
- The use of glass on the front and back of the module allows for optimal protection against mechanical loads and environmental factors.
- Extremely tough and stable, desipite its light weightable to handle loads up to 8.5 kN/m².
- Tested in extreme weather conditions hail impact tested and resistant to salt spray, frost, ammonia, dust and sand.

- Proven guarantee against hotspots and PID- free to IEC 62804-1.
- Highly-efficient cells (bifacial mono-PERC) for the highest possible yields.
- Complete system components such as mounting systems, connector cables and inverters can be delivered directly to you.
- Patented corner design with integrated drainage for optimized self-cleaning.
- Migh-transmissive front glass and anti-reflective coating.
- Long-term safety and guaranteed top performance At least 97% of nominal power in the first year – 30-year linear performance warranty 20-year product warranty.





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#### PERFORMANCE UNDER OPTIMIZED CONDITIONS

Energy boost		6 %	10 %	20 %	25 %
Maximum power	P <sub>max</sub>	303.86 Wp	314.90 Wp	342.30 Wp	355.90 Wp
Open circuit voltage	U <sub>oc</sub>	39.47 V	39.40 V	39.30 V	39.20 V
Maximum power point voltage	U <sub>mpp</sub>	31.72 V	31.70 V	31.60 V	31.50 V
Short circuit current	I <sub>sc</sub>	10.16 A	10.54 A	11.50 A	11.98 A
Maximum power point current	I <sub>mpp</sub>	9.58 A	9.94 A	10.84 A	11.30 A
Module efficiency	$\eta_{m}$	18.12 %	18.78 %	20.42 %	21.23 %

#### PERFORMANCE UNDER STANDARD TEST CONDITIONS (STC)\*

Maximum power	$P_{\text{max}}$	280 Wp	
Open circuit voltage	U <sub>oc</sub>	39.5 V	
Maximum power point voltage	U <sub>mpp</sub>	31.8 V	
Short circuit current	I <sub>sc</sub>	9.49 A	
Maximum power point current	I <sub>mpp</sub>	8.95 A	
Module efficiency	$\eta_{m}$	16.70 %	

Measuring tolerance ( $P_{\text{max}}$  ) traceable to TUV Rheinland: +/- 2 % (TUV Power controlled, ID 0000039351)

#### PARAMETERS FOR OPTIMAL SYSTEM INTEGRATION

Power sorting	-0 Wp / +10 Wp
Maximum system voltage IEC	1000 V
Maximum reverse current	25 A
Number of bypass diodes	3
Operating range	-40°C - +85°C
Maximum Design Loads (Two rail system)*	+5.4 kN/m² / -3.1 kN/m²
Maximum Design Loads (Three rail system)*	+8.5 kN/m² / -3.1 kN/m²

<sup>\*</sup>Please refer to the Sunmodule Installation instructions for the details associated with these load cases.

#### **COMPONENT MATERIALS**

Cells per module	60
Cell type	bifacial mono-PERC
Cell dimensions	156 mm x 156 mm
Front	Heat strengthened glass (EN 1863-1)
Back	Heat strengthened glass (EN 1863-1)
Frame	Black anodized aluminum
J-Box	IP65
Connector	Amphenol H4 UTX

#### **DIMENSIONS / WEIGHT**

Length	1675 mm
Width	1001 mm
Height	33 mm
Weight	21.5 kg

#### THERMAL CHARACTERISTICS

NOCT	46 °C
TK I <sub>sc</sub>	0.060 %/K
TK U <sub>oc</sub>	-0.29 %/K
TK P <sub>mpp</sub>	-0.40 %/K

#### ORDERING INFORMATION

Order number	Description
82000252	Sunmodule Bisun protect 280 clear

#### PERFORMANCE AT 800 W/m<sup>2</sup>, NOCT, AM 1.5

Maximum power	$P_{max}$	212,5 Wp	
Open circuit voltage	U <sub>oc</sub>	36.6 V	
Maximum power point voltage	U <sub>mpp</sub>	29.4 V	
Short circuit current	I <sub>sc</sub>	7.77 A	
Maximum power point current	I <sub>mpp</sub>	7.23 A	
Module efficiency	η <sub>m</sub>	12.67 %	

Minor reduction in efficiency under partial load conditions at 25°C: at 200 W/m², 97% (+/-3%) of the STC efficiency (1000 W/m²) is achieved.



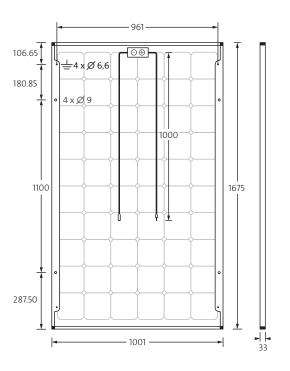












#### **CERTIFICATES AND WARRANTIES**

Contificator	IEC 61730 IEC 61215		UL 1703
Certificates	IEC 62716	IEC 60068-2-68	IEC 61701
14/	Product War	20 years	
Warranties	Linear Perfor	rmance Guarantee	30 years

<sup>\*</sup>STC: 1000 W/m<sup>2</sup>, 25° C, AM 1.5