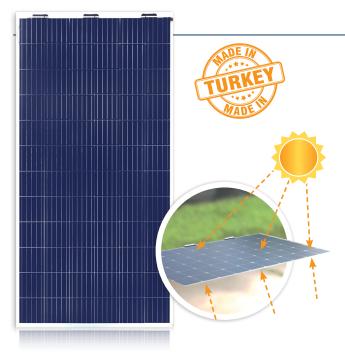


BIFACIAL DUAL GLASS MODULE

ULTRA POWER 425W MONO PERC+ BIFI GG1H-72



is a photovoltaic module producer based in Adıyaman, Turkey. Our automated production line of 135MW has been designed for the assembly of double glass modules, including automatic quality controls at all critical process steps. The new bifacial module developed by our accredited R&D Center maximizes the yield of any power plant at low cost. Another step to reduce LCOE for green energy producers!

The bifacial module can generate electricity from both sides. The backside uses the reflection of the ground depending on its Albedo factor and all potential diffused lights from the environment.

The module can be used in various applications like carport, fixed ground mount, trackers, rooftops, floating, sun breakers and more. The PV panel has been developed to resist to harsh environmental conditions beyond IEC standards (6X technology), such as salt mist.

MADE ACCORDING TO

IEC 61215, IEC 61730-1, IEC 61730-2, IEC Extended Tests DH6000, HF60, TC1200 TSE EN 61701 Salt Mist Corrosion Test - Severity 6 ISO 9001:2015 ISO 14001:2015 OHSAS 18001:2007











OPTIMIZED YIELD

410 - 425W Front Side (STC) 20.59% efficiency Bifacial boost up to 30%, depending on Albedo 6X Durability Technology Excellent low light performance Better performance in hot climate



EXTREME ROBUST DESIGN

Double-Glass Portable Frame Design Up to 50 years Service Time Perfect to reduce LCOE Fire Safe Class AA 100% PID free



GUARANTEED PERFORMANCE

84% power output after 30th year 12 years product warranty



INSTALLATION OPTIMIZATION

1500V - Longer String Grounding free Reduce space Reduce BOS



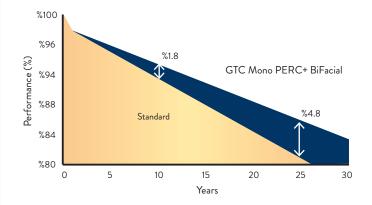
O&M COST REDUCTION

Portable frame design, no dust/snow collection Better self cleaning



SUPERIOR AESTHETICS

Glass/Glass portable frame Transparent on request

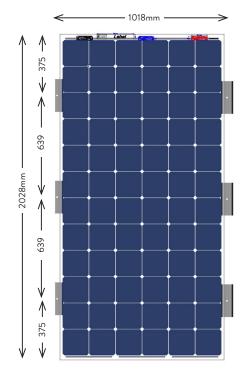


ENGINEERED AND MADE IN TURKEY

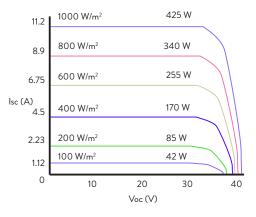


BIFACIAL DUAL GLASS MODULE

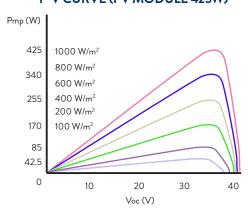
ULTRA POWER 425W MONO PERC+ BIFI GG1H-72



I-V CURVE (PV MODULE 425W)



P-V CURVE (PV MODULE 425W)



ELECTRICAL PERFORMANCE

Max. Power P _{max} (W)	410	415	420	425
Max. Power Voltage VMPP (V)	40.65	40.74	40.82	41.08
Max. Power Current IMPP (A)	10.09	10.19	10.29	10.35
Open-Circuit Voltage Voc (V)	48.80	48.95	49.10	49.45
Short-Circuit Current Isc (A)	10.29	10.60	10.90	11.15
Performance n _m (%)	19.80	20.10	20.34	20.59

Standard Test Conditions (STC); 1000 W/m2, AM1.5, 25 °C, Power Tolerance (W) +/- 3%

BOOST FROM THE BACKSIDE

+7%	. 70/	Power (W)	439	444	449	455
	+//	Performance (%)	21.20	21.51	21.77	22.03
+15%	115%	Power (W)	472	477	483	489
	113%	Performance (%)	22.84	23.12	23.40	23.77

Bifacialty depends on Albedo

ELECTRICAL PARAMETERS AT NOMINAL OPERATING CELL TEMPERATURE (NOCT)

Power Output PMAX (W)	305	309	312	316
Max. Power Voltage VMMP (V)	37.65	37.77	37.88	38.00
Max. Power Current IMMP (A)	8.10	8.17	8.24	8.32
Open-Circuit Voltage Voc (V)	44.90	45.30	45.70	46.00
Short-Circuit Current Isc (A)	8.65	8.76	8.86	8.94

NOCT: open-circuit module operation temperature at 800W/m2 irradiance, $20^{\circ}C$ ambient temperature, 1m/s wind speed

OPERATING CONDITIONS

-40°C/+85°C
1500V
20A
2400 Pa
5400 Pa

TEMP. CHARACTERISTICS

Temp. coefficient PMAX	-0.38%/K
Temp. coefficient Voc	-0.29%/K
Temp. coefficient Isc	0.04%/K
Nominal Operating Temperature (NOCT)	46°C

MATERIAL SPECIFICATION

Front Cover	2.5mm ARC Low Iron Tempered Solar Glass
Cell Type	Bifacial Mono PERC
Cell Matrix	72 Cells (6 x 12)
Lamination material	EVA
Back Glass	2.5mm ARC Low Iron Tempered Solar Glass
Junction Box	IP67 rated, 1500V Compatible, 3 Diodes
Cables and connectors	DC Cable 4 mm ² MC4 compatible, 1500 V Cable length 15cm male - 40cm female
Frame	Portable Frame
Module Dimensions	2028 mm x 1018 mm x 6 mm (without J-box)
Module Weight	29.9 kg
Module Per Box	30
Box per Truck	24

ENGINEERED AND MADE IN TURKEY