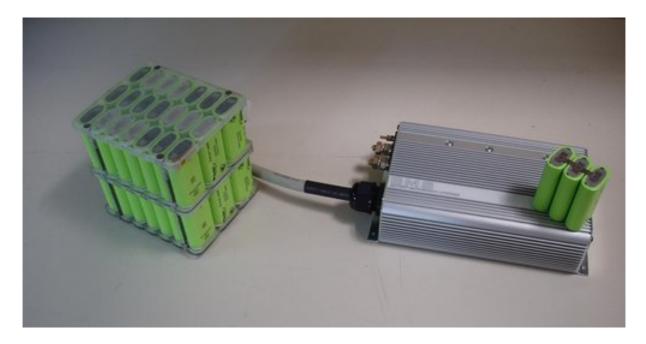
## **GenIOL 14S3P Battery Pack**

GEN Lithium-ion 14S3P is a rugged packs "Off the Shelf" designed to match long runtime requirements **small vehicles**, electric bycicle, robot.

It is based on *Boston Power Swing 4400 mAh Cell*, it has a minimum height and maximum energy density; ready to be embedded into the host equipment or supplied in an external housing it can operate in extreme environment temperature without loss of capacity.

The lithium cell based battery pack is managed with an external Battery Management System.



### Main features of GENIOL 14S3P:

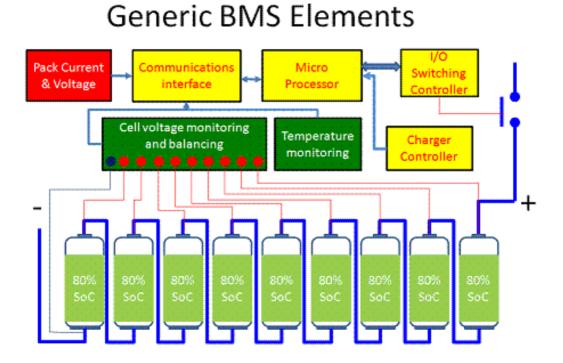
- Battery pack: 14S3P
- Nominal Voltage : 51,8 V
- Maximum Charge Voltage : 58,0 V
- Discharge Cut-off Voltage : 38,5 V
- Typical Capacity : 13200 mAh
- Standard Charge : Constant current at 9300 mA (@ 0,7 C) with maximum voltage of 58,0 V; Constant voltage at 58,0 V until current is less than 150 mA
- Standard Discharge : Constant current at 13200 mA to 38,5 V

- Maximum charging current : 26400 mA
- Maximum discharging current : 33000 mA
- Operating Temperature : -10°C + 60°C (Charging) / -40°C +70°C (Discharging)
- Storage Temperature : -40°C + 60°C

#### **The Battery management**

The Battery management provides the performance, safety and control feature of the complex 14S3P designed for small automotive applications.

The battery management provides battery **monitoring** and battery **control**. The monitoringcovers the management at cell level including **voltage and temperature measurement and cell balancing**. This represents the foundation of the battery management system.



# The battery controller provides the **higher level logic** taking care of the pack level parameters, calculated or derived cell parameters, switching, charger control and the more advanced algorithms.

### Main Features of the Battery Management System

PRODUCT SPECIFICAT	rions		
Maximum system ope	rating voltage: 48V		
Dimensions: 260 x 157	' x 63.5mm; Weight: 2.6kg		
Measurement accurac	y - Cell voltage: <1%; Battery voltage:<1%; Temperature: ±5°C		
Charger control: Analo	g voltage control of supported chargers		
Parameters logged by	system counters: Power-up time, No. of charge/discharge cycles, Amp hours summed		
Protection modes: Short circuit; Overload, Deep discharge- including Crawl speed function; Communications error; Temperature and Low Temperature			
Data Buses: RS232 PC	diagnostics interface		
TEST SPECIFICATION			
EMC emissions and im	munity according to EN55022/2006, Class B; Directive 2004/EC		
Temperature: Operatio	onal with batteries connected -20° to 70°C		
IP class: IP64; Vibration	n testing according to EN60068-2-6		
Electro-static discharge	e according to EN61000-4-2		

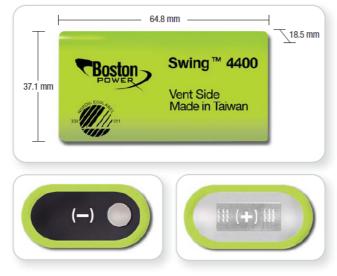
### The lithium battery cell

Based on our <u>lithium-ion battery technology platform</u>, **Swing 4400** has the highest energy density compared to other lithium-ion cells in the market today, while also delivering extended cycle life performance at temperature extremes. Higher energy directly equates to more runtime or more miles traveled per charge, and also helps reduce battery system weight and space requirements. Swing 4400 also provides the high constant and transient power required in many electric vehicle and stationary energy storage applications.

Key features of Swing 4400 include:

- High energy density
  - By volume: 420Wh/L
  - By weight: 180Wh/kg (162Wh/kg usable at 90% DOD)
- 10 year reliable calendar life
  - Over 1000 cycles at 100% DOD
  - Over 2000 cycles at 90% DOD
  - Over 3500 cycles at 75% DOD
- Industry-leading operating temperature range Discharge -40°C to 70°C; charge -10°C to 60°C
- Effective thermal management
- High constant power: 440W/kg

- Pulse power: 1500W/kg (2s pulse)
- Multiple redundant safety features including: CIDs, redundant vents, aluminum can
- Nordic Ecolabel accreditation, UL, UN and RoHS certifications



0	4:4:-	-	~ ~ ~
Cer	UIIC	au	ons

UL 1642, UN 38.3, ROHS 2002/95/EC directive, Nordic Ecolabel license 330 011

Nominal capacity	4400 mAh	
Nominal voltage	3.7V	
Energy density	Gravimetric	180 Wh/kg
	Volumetric	420 Wh/L
Power density	440 W/kg	
Nominal cell impedance	17mΩ	
Cycle life	100% DOD	>1000 cycles
(0.5C discharge at 23°C)	90% DOD	>2000 cycles
Max continuous discharge (0 -100% SOC)	12.0A	
Allowable pulse capability	1200 W/kg	
Standard charging method	3.1A (0.7C) to 4.2V	
Max charge rate (continuo	8.8A	
10s pulse charge (>8A) an (>20A) cutoff voltages	4.3V to 2.5V	
Nominal cell weight	90g	
Operating	Charge	-10 to 60°C
temperature*	Discharge	-40 to 70°C
Storage temperature*		-40 to 60°C

\*Contact Boston-Power for specifics on operation and storage at temperature extremes.