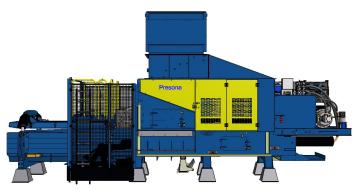
# LP 60 VHF Prepress Technology Baler



#### The baler

- · Robust design with highest possible reliability.
- · User and service friendly.
- · Optimized bale size and big feed opening.
- Unique pressure control of friction channel by means of two heavy-duty pulling cylinders.
- All exposed zones in high-tensile steel.
- Exchangeable high-tensile steel plates in press chamber and friction channel (option).
- · Friction channel in compact design for reduced wastage.
- · Main press top and bottom with cam design for better sealing.
- Main press rolling on four heavy-duty wheels guided on wear rails mounted on the press bottom.
- · Main press with sturdy wear blocks on sides and top.
- $\cdot\;$  Heavy duty bearings for the pre-press shaft.
- Detection system of the pre-press position during operation to secure a safe interlock of inspection hatches and protection covers.

### The pre-press technology

- Ensures that the material always produces a constant counter pressure in the main press chamber.
- Up to 50 % lower energy consumption compared to a baler without prepress.
- · No risk for material jamming between shear and press plate.
- All of the press force utilized for material compaction.
- Increased volume capacity of the machine; the number of prepressing operations may be determined depending on the material to be baled.
- Guarantees an even density throughout the bale = square bales.
- Makes it possible to bale big size material without using a shredder.
- · Makes it possible to bale most recyclables to dense, square bales.
- · Makes knives on the main press unnecessary.
- · Low service and maintenance costs.

## The hydraulics

- · Main drive motor 37, 45 or 55 kW.
- · Oil level control system.
- Oil temperature transmitter oil temperature indicated on control panel screen.
- · Oil cooler.
- · Oil heater (optional).

## The strapping

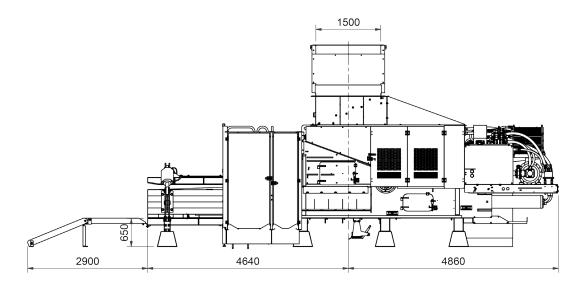
- Strapping system with fully automatic tying unit for 5 polypropylene strings.
- · Automatic knotter and string cutting device.
- The tensile strength of the polypropylene string is comparable to steel wire.

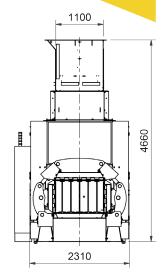
#### The control system

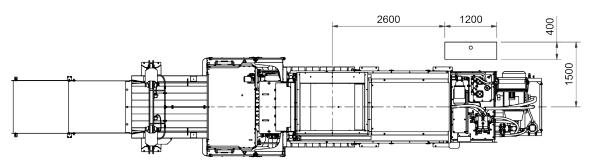
- PREMI 2.0 HMI Interface system with a fixed Internet connection for operation control and monitoring.
- · Quick couplings for quick and safe installation
- $\cdot \;$  A photocell system for baler and conveyor control
- Two photocell levels for maximum control of press cycle when baling materials with different pre-bale densities
- Stronger photocells (optional) for maximum control when baling dusty or greasy material

## LP 60 VHF Dimensions

## **Presona**®







Technical Data		LP 60 VHFI	LP 60 VHF2	LP 60 VHF3
Theoretical volume capacity	m³/hour	800	1040	1170
Max volume capacity	m³/hour	350	450	520
Weight capacity*	tonnes/h	8 - 19	9 - 25	II - 28
Feed opening L x W	mm	1500 x 1100	1500 x 1100	1500 x 1100
Bale size H x W (Length variable)	mm	750 x II00	750 x II00	750 - 1100
Bale weight	Kg/m³	420 - 570	420 - 570	420 - 570
No. of vertical strapping strings		5	5	5
Press force pre-press	tonnes	25	25	25
Press force main press	tonnes	60	60	60
Specific pressure	N/cm²	73	73	73
Max oil pressure	Bar	265	265	265
Oil tank capacity	Litres	1000	1000	1000
Electric motor	kW	37	45	55
Oil cooler	kW	1 x 3,0 + 0,37	1 x 3,0 + 0,37	1 x 3,0 + 0,37
Net weight	tonnes	~ 20	~ 20	~ 20

<sup>\*</sup> At a material pre-bale density of 30 - IOO Kg/m<sup>3</sup>

Performance rates and bale densities are subject to moisture, material pre-bale densities, feed rate and other variables when baling.

As part of our continuous product development, specifications are subject to change without notice.

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