LP 140 XHS Prepress Technology Baler

The baler

- Robust design with highest possible reliability.
- User and service friendly.
- Optimized bale size and big feed opening.
- Friction channel pressure control by means of a hydraulically controlled linkage system.
- All exposed zones in high-tensile steel.
- Exchangeable high-tensile steel plates in press chamber and friction channel (option).
- Main press top and bottom with cam design for better sealing.
- Main press rolling on four heavy-duty wheels guided on wear rails mounted on the press bottom.
- Main press with sturdy wear blocks on sides and top.
- Heavy duty bearings for the pre-press shaft.
- Detection system of the pre-press position during operation to secure a safe interlock of inspection hatches and protection covers.

The 2-step pre-press technology

- 2-step prepress for power saving precompaction, adjustable for variable width of the feeding hopper.
- Ensures that the material always produces a constant counter pressure in the main press chamber.
- Up to 50 % lower energy consumption compared to a baler without prepress.
- No knives on the main ram, no risk for material jamming between knives and press plate.
- All of the press force utilized for material compaction.
- Increased volume capacity of the machine; the number of pre-pressing operations may be determined depending on the material to be baled.
- Guarantees an even density throughout the bale = square bales.
- Makes it possible to bale big size material without using a shredder.
- Makes it possible to bale most recyclables to dense, square bales.
- Low service and maintenance costs.

The hydraulics

- Main drive motor 2 x 55 kW (140 XHIS) and 2 x 75 kW (140 XH2S) with a double hydraulic pump system.
- Oil level control system.
- Oil temperature transmitter – oil temperature indicated on control panel screen.
- Oil cooler.
- Oil heater (optional).

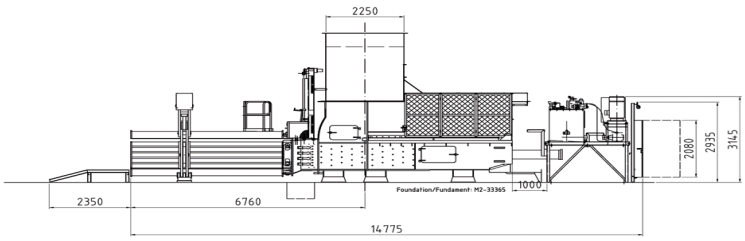
The strapping

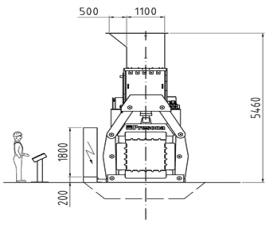
- Strapping system with five vertical needles.
- Simple and reliable twisting unit with an eccentric drive, service friendly, easy access.
- The number of twistings and twisting force adjustable for an optimized relation between wire consumption and stability of the ready bale.
- Very short pigtails (wire ends) – no waste of wire.
- Wire guiding system for big wire coils.
- An additional strapping unit with three horizontal wires for maximum bale weight when baling expandable materials (option).

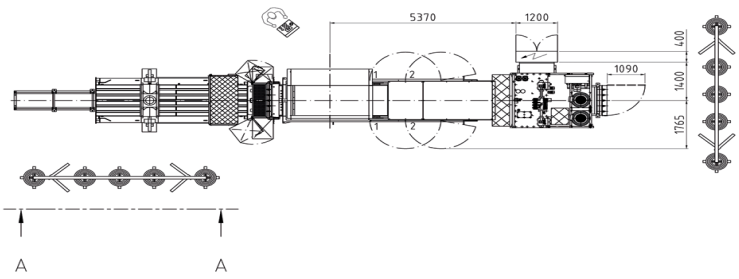
The control system

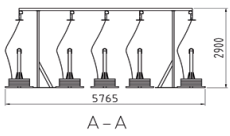
- PREMI 2.0 HMI Interface system with a fixed Internet connection for operation control and monitoring, presetting of 20 baling programmes.
- Easy operation with a 12″ colour Touch Screen
- Quick couplings for quick and safe installation
- A photocell system for baler and conveyor control

LP 140 XHS Dimensions









Subject to alterations / Änderungen vorbehalten

Technical Data		LP 140 XHIS	LP 140 XH2S
Theoretical volume capacity	m³/h	1130	1260
Max volume capacity	m³/h	690	820
Weight capacity*	t/h	16 - 40	19 - 44
Feed opening L x W	mm	2250/1200 x 1100	2250/1100 x 1100
Bale size H x W (Length variable)	mm	1100 x 1100	1100 x 1100
Bale weight	kg/m³	475 - 700	475 - 700
No. of vertical strapping wires		5	5
Press force pre-press	t	50	50
Press force main press	t	140	140
Specific pressure	N/cm²	114	114
Max oil pressure	Bar	280	280
Oil tank capacity	Litres	2000	2000
Electric motor	kW	2 x 55	2 x 75
Oil cooler	kW	3,0 + 1,5	3,0 + 1,5
Machine weight	t	~ 46	~ 46

* At a material pre-bale density of 30 - 100 Kg/m³

Performance rates and bale densities are subject to moisture, material pre-bale densities, feed rate and other variables when baling.

As part of our continuous product development, specifications are subject to change without notice.

Presona AB, PO Box 63, SE-273 22
Tomelilla, Sweden Tel: **+46 (0) 417 19900**
Email: **sales@presona.com**
www.presona.com